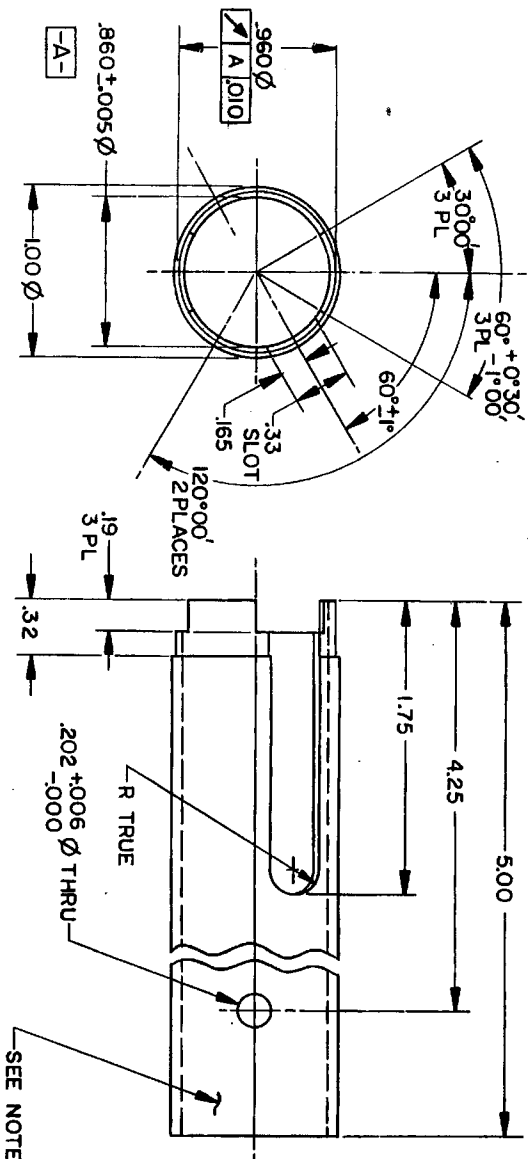


BA viewer

OTA 11-7201 912



SEE NOTE 3

REVISIONS		DATE	APPROVED
LTM	DESCRIPTION		
	INITIAL RELEASE/DWG APPROVAL		
	SIGNATURE ADDED		
(1)	.960 \varnothing WAS .955 \varnothing		
(2)	.860 \pm .500 \varnothing WAS .860 \pm .005 \varnothing		
(3)	.19 WAS .190		
(4)	.60 \pm .1" WAS 60 $^{\circ}$ 00'		
(5)	.60 \pm .1" WAS 60 $^{\circ}$ 00'		
(6)	.60 \pm .1" WAS 60 $^{\circ}$ 00'		
(7)	TOL \pm .01 WAS \pm .005		
	PRODUCTION RELEASE		
ERR	W4T5020	840403	

- 3 APPLY PER MIL-STD-130 (METAL STAMP):
19207-12283468 MFR(NSCM OR FSCM)
- 2 REMOVE ALL BURRS AND SHARP EDGES .010 MAX
- 1 MATERIAL:
STEEL, CORROSION RESISTANT TYPE 304 PER SPEC ASTM-A269

NOTES:

DEVELOPING CHARACTERISTICS SYMBOLS

- 1. DIMENSION \varnothing CONCENTRICITY
- 2. DIMENSION \varnothing CHAMFER
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INTERPRET DRAWING IN ACCORDANCE WITH
STANDARDS PRESCRIBED BY MIL-STD-100

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	CONTRACT NUMBER DATE 07-84-C-8023
TOLERANCES ON: 2 PLACE 3 PLACE ANGLES	GENERAL DYNAMICS Land Systems Division
\pm .02 \pm .01 \pm .030	DRAWN BY DATE 2-13-81
MATERIAL SEE NOTE	CHECKED BY DATE 2-13-81
12283443 MI	ENGINEER DATE 2-13-81
SEE ENGINEERING RECORDS	DRAWING DATE 2-13-81
NEXT ASSY USED ON	APPROVAL DATE 2-13-81
APPLICATION	

PART NO. 12283468

U.S. ARMY TANK AUTOMOTIVE COMMAND
WARREN, MICHIGAN 48090

WRENCH, SPANNER

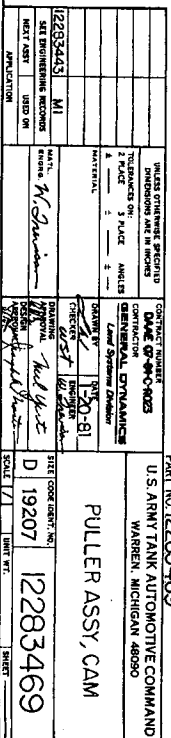
SIZE CODE IDENT. NO.
C 19207 12283468

SCALE 2:1 UNIT WT. SHEET

C.12283468

T.37738

ZONES		REVISIONS	
ZONE	DATE	DESCRIPTION	APPROVED
		INITIAL RELEASE/DWG APPROVAL	
		SIGNATURE ADDED	
5D A	11/19/82	ADDED 2-SELF SCREW -	
	11/11/82	MS51964-53	ELIAB
		PRODUCTION RELEASE	
	84-0405	ERR WHT5000	



CURRENT DESIGN ACTIVITY FSCM NO.19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

Packaging Requirements Sheet
Commercial DS6413

PRON: DATE: 24 JUL 2002

NSN: 1015-01-205-9670.

MILSTRIP: : SUE LERCH/28202.

- A. The preservation, packing, and marking requirements for the item identified above shall be accomplished in accordance with the performance requirements defined herein.
- B. The following Packaging requirements shall apply:

PRESERVATION: COMMERCIAL

LEVEL OF PACKING: Commercial

QUANTITY PER UNIT PACKAGE: 001

QUANTITY OF UNIT PACKAGES PER INTERMEDIATE CONTAINER: SEE PARA. 3

Unit Package Weight (lbs.)--- Unit Package Cube (Cubic Feet)---

Unit Package Size (length x Width x Depth)(Inches)---

1 Packaging - Preservation, packaging, packing, unitization and marking furnished by the supplier shall provide protection for a minimum of one year and meet or exceed the following requirements:

1.1 Cleanliness - Items shall be free of dirt and other contaminants which would contribute to the deterioration of the item or which would require cleaning by the customer prior to use. Coatings and preservatives applied to the item for protection are not considered contaminants.

1.2 Preservation - Items susceptible to corrosion or deterioration shall be provided protection such as preservative coatings, volatile corrosion inhibitors, or desiccated unit packs.

1.3 Cushioning - Items requiring protection from physical and mechanical damage (e.g. fragile, sensitive, material critical) or which could cause physical damage to other items, shall be protected by wrapping, cushioning, pack compartmentalization, or other means to mitigate shock and vibration to prevent damage during handling and shipment.

2 Unit package

2.1 Unit Package - A unit package shall be so designed and constructed that it will contain the contents with no damage to the item(s), and with minimal damage to the unit pack during shipment and storage in the shipping container, and will allow subsequent handling. The outermost component of a unit package shall be a container such as a sealed bag, carton or box.

2.2 Unit Package Quantity - Unless otherwise specified, the unit package quantity shall be one each part, set, assembly, kit, etc.

3. Intermediate Package

3.1 Intermediate packaging is required whenever the quantity is over one (1) gross of the same national stock number and when such use enhances handling and inventorying, or whenever the exterior surfaces of the unit pack is a bag of any type, regardless of size, or whenever the unit pack is less than 64 cubic inches, or when the weight of the unit pack is under five (5) pounds and no dimension is over twelve (12) inches. Intermediate containers shall be limited to a maximum of 100 unit packs, a net load of 40 pounds, or a maximum volume of 1.5 cubic feet, whichever occurs first.

4 Packing

4.1 Unit packages and intermediate packages not meeting the requirements for a shipping container shall be packed in shipping containers. All shipping containers shall be the most cost effective and shall be of minimum cube to contain and protect the items.

4.2 Shipping Containers - The shipping container (including any necessary blocking, bracing, cushioning, or waterproofing) shall comply with the regulations of the carrier used and shall provide safe delivery to the destination at the lowest tariff cost. The shipping container shall be capable of multiple handling, stacking at least ten feet high, and storage under favorable conditions (such as enclosed facilities) for a minimum of one year.

- C. Unitization: Shipments of identical items going to the same destination shall be palletized if they have a total cubic displacement of 50 cubic feet or more unless skids or other forklift handling features are included on the containers. Pallet loads must be stable, and to the greatest extent possible, provide a level top for ease of stacking. A palletized load shall not exceed 4,000 pounds and should not exceed 52 inches in length or width, or 54 inches in height. The load shall be contained in a manner that will permit safe handling during shipment and storage.
- D. Marking: All unit packages, intermediate packs, exterior shipping containers, and, as applicable, unitized loads shall be marked in accordance with MIL-STD-129, Revision N, Date 15 May 97 including bar coding, see AIM-BC1, Uniform Symbology Specification (USS) -39, Document Number X5-2. The contractor is responsible for application of special markings as discussed in the Military Standard regardless of whether specified in the contract or not. Special markings include, but are not limited to, Shelf-life markings, structural markings, and transportation special handling markings. The marking of pilferable and sensitive materiel will not identify the nature of the materiel.
- E. Hazardous Materials: In addition to the general instructions listed above, hazardous materials or items as defined in CFR Title 49 are also subject to all applicable Department of Transportation regulations for packaging/packing, marking, labeling, container certification, and transport as listed in Code of Federal Regulations Title 49, Parts 100-180. If the shipment originates from outside the continental United States, the shipment shall be prepared in accordance with the United Nations Recommendations on the Transport of Dangerous Goods in a manner acceptable to the Competent Authority of the nation of origin and in accordance with regulations of all applicable carriers.

- F. Quality Assurance: The contractor is responsible for establishing a quality system. Full consideration to examinations, inspections, and tests will be given to ensure the acceptability of the commercial package.

SUPPLEMENTAL INSTRUCTIONS: AFTER THE HOLDING FIXTURE HAS BEEN PACKAGED AS STATED ABOVE, IT SHALL BE CONSOLIDATED INTO A SHIPPING CONTAINER WITH THE ELECTRONIC TOOL KIT P/N 11838852.